

# MINI SWING PISTON COMPRESSORS AND VACUUM PUMPS FOR AIR

DATA SHEET E 303



NPK04KVDC VA/PR



NPK04KVDC-B VA/PR, 2-wire

## Concept

The swing piston pumps from KNF are based on a simple principle: As it rises and falls the piston tilts first to one side, then the other. The compression forces act along the axis of the connecting rod, so that there is no component of force acting against the cylinder wall to cause wear. Thanks to the sealing lip on the piston seal the swing piston pump runs dry and 100% oil-free. KNF swing piston pumps evacuate, transfer and compress air without contamination.

For customers with specific requirements the KNF project team produces tailor made solutions. Use our experience to your advantage and talk to our application engineers.

## Features

- No contamination of the air due to oil-free operation
- Maintenance-free
- High level of flow-rate
- Excellent price performance ratio
- Very quiet and little vibration
- Ready for installation
- Can operate in any installed position

## Areas of use

The mini swing piston pumps offer a high level of performance despite their small size, as well as an excellent price performance ratio. They are used especially in the fields of medicine, environmental and production technology.

These pumps are used for transferring, compressing and evacuating air, taking samples, evacuating vessels and compressing air in process systems and vessels.

PERFORMANCE DATA				
Type	Delivery (l/min)	Vacuum (mbar absolute)	Pressure (bar g)	Weight (g)
NPK04KVDC VA	3.3	300	atm. pressure	200
NPK04KVDC PR	3.3			200
NPK04KVDC-B VA	3.3	300		280
NPK04KVDC-B PR	3.3			280

# NPK04KVDC

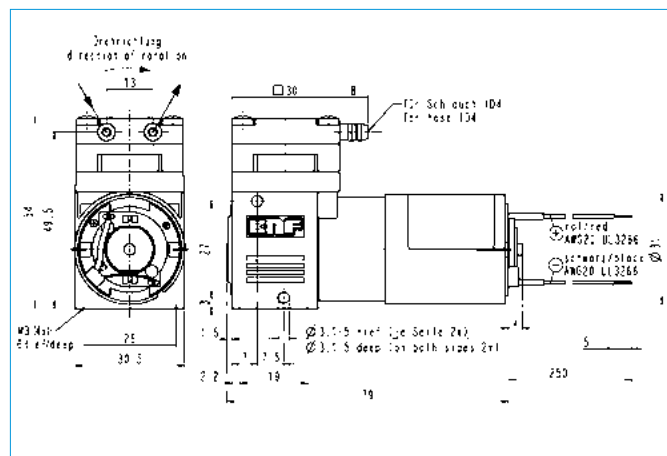
## PERFORMANCE DATA

Type	Delivery at atm. pressure (l/min) <sup>1)</sup>	Max. operating pressure (bar g)	Ultimate vacuum (mbar abs.)
NPK04KVDC VA	3.3	-	300
NPK04KVDC PR	3.3	1.0	-

<sup>1)</sup> Liter at STP

## MOTOR DATA

DC motor	12 V	24 V
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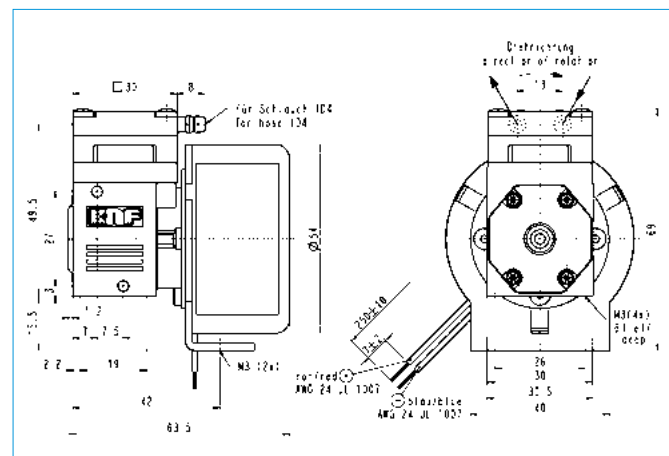
# NPK04KVDC-B

## VERSION WITH BRUSHLESS DC MOTOR PERFORMANCE DATA

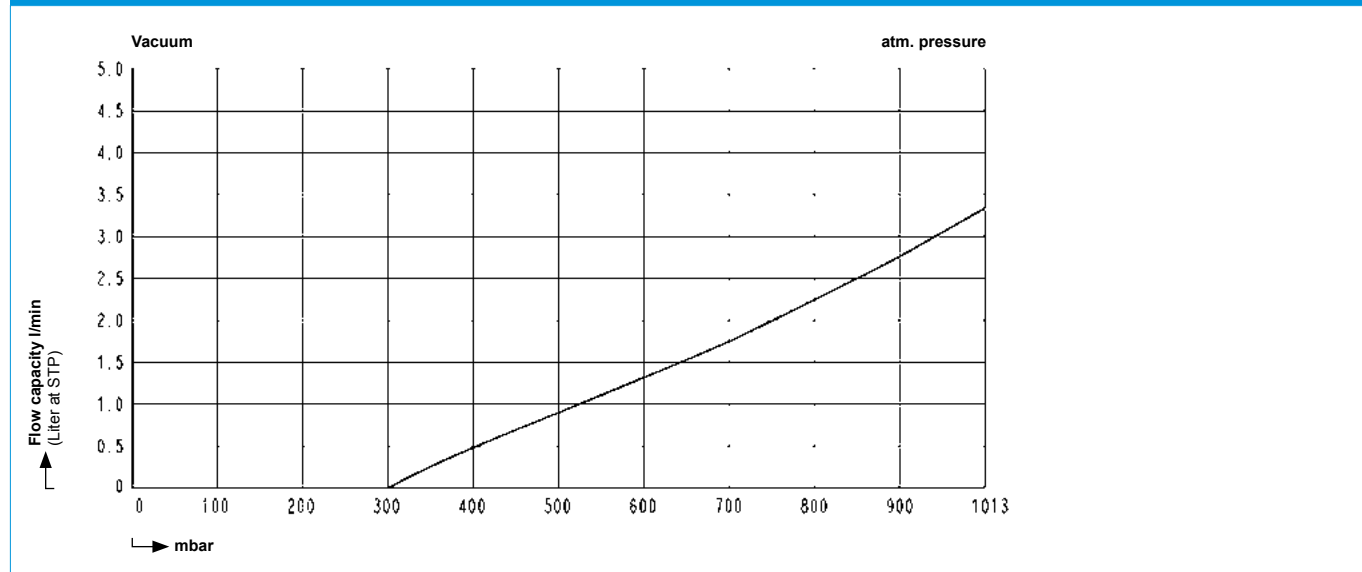
Type	Delivery at atm. pressure (l/min) <sup>1)</sup>	Max. operating pressure (bar g)	Ultimate vacuum (mbar abs.)
NPK04KVDC-B VA	3.3	-	300
NPK04KVDC-B PR	3.3	1.0	-

## MOTOR DATA

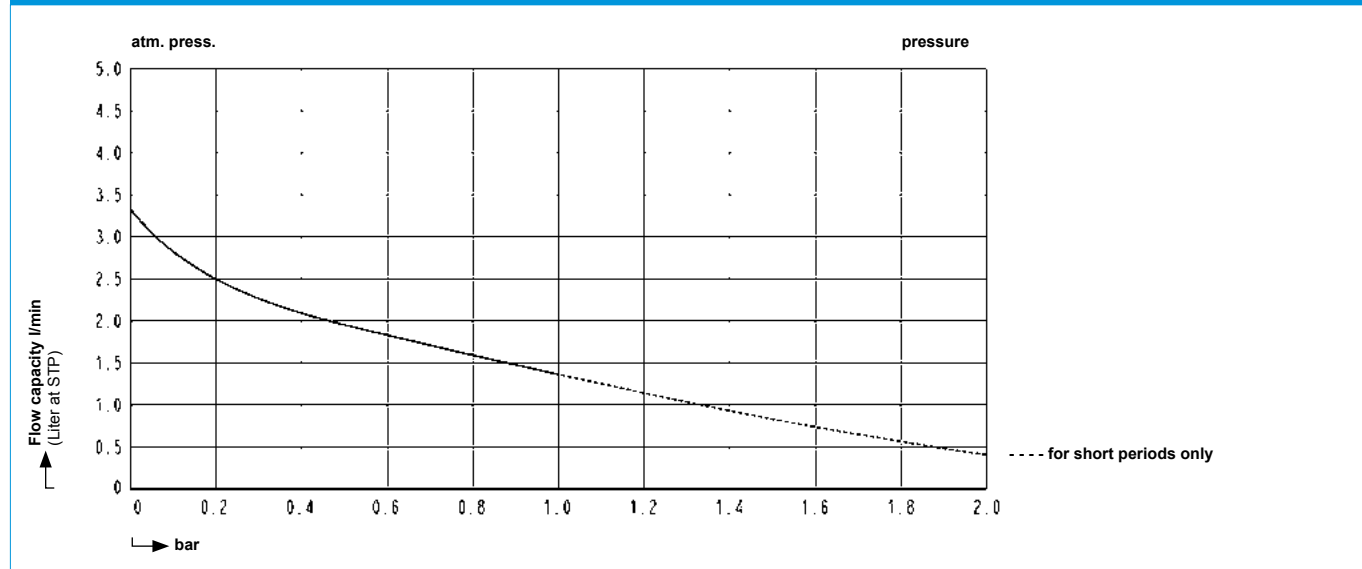
DC motor	12 V	24 V
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## NPK04KVDC VA



## NPK04KVDC PR



# HINTS ON FUNCTION AND INSTALLATION

## Function of KNF swing piston vacuum pumps and compressors

As it rises and falls the piston tilts first to one side, then the other (see figure 1). Just as with the diaphragm pump, the compression forces act along the axis of the connecting rod, so that there is no component of force acting against the cylinder wall to cause wear. In contrast to the diaphragm pump (see figure 2), the swing piston pump has a sealing lip. Thanks to the sealing lip on the piston seal the swing piston pump runs dry, and 100% oil-free.

### SYSTEMS

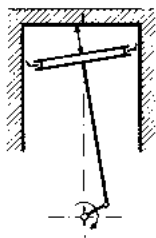


Fig. 1:  
swing piston

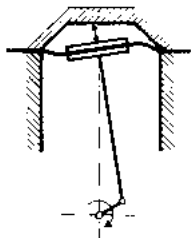
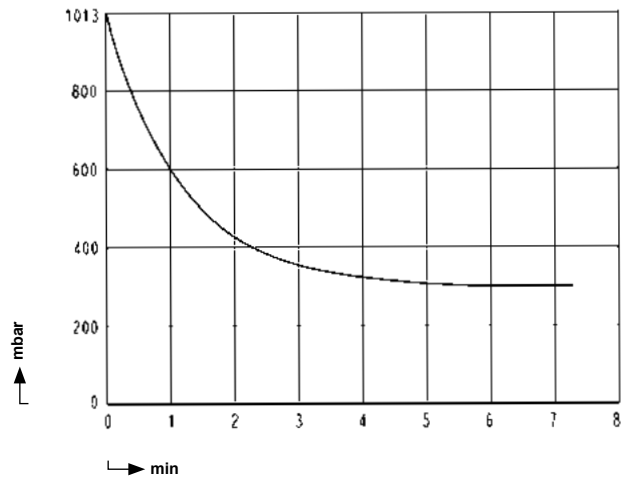


Fig. 2:  
diaphragm pump

## Hints on installation and operation

- Range of use: Transferring air at temperatures between +5 °C and +40 °C.
  - Permissible ambient temperature: +5 °C ... +40 °C.
  - The standard pumps are not suitable for use in areas where there is a risk of explosion. In these cases there are other products in the KNF program – please ask us for details.
  - The pumps are not designed to start against pressure or vacuum; when a pump is switched on the pressure in the suction and pressure lines must be atmospheric. Pumps that start against pressure or vacuum are available on request.
  - To prevent the maximum operating pressure being exceeded, restriction or regulation of the air flow should only be carried out in the suction line.
  - Components connected to the pump must be designed to withstand the pneumatic performance of the pump.
- Install the pump so that the fan can draw in sufficient cooling air.
  - Fit the pump at the highest point in the system, so that condensate cannot collect in the head of the pump – that prolongs working-life.

### PUMP DOWN TIME FOR 5 LITER VESSEL | NPK04KVDC VA



### ACCESSORIES

Description	Order No.
Silencer/Filter	024805

**KNF Neuberger GmbH**  
Alter Weg 3  
D 79112 Freiburg  
Tel. +49 7664 5909 0  
Fax +49 7664 5909 99  
info@knf.de  
www.knf.de

# YOUR LOCAL PARTNER AROUND THE WORLD

## KNF SALES ORGANIZATION

### **Australia** KNF Regional Office

Moreland West VIC 3055  
Tel. +61 3 9386 4959  
info@knf.com.au  
www.knf.com.au

### **Benelux Netherlands** KNF Verder B.V.

3451 GG Vleuten  
Tel. +31 30 677 92 40  
info@knf-verder.nl  
www.knf-verder.nl

### **Benelux Belgium and Luxemburg**

KNF Verder N.V.  
2630 Aartselaar  
Tel. +32 3 871 96 24  
info@knf.be  
www.knf.be

### **China** KNF Technology (Shanghai) Co., Ltd.

Shanghai 201203  
Tel. +86 21 5109 9695  
info@knf.com.cn  
www.knf.com.cn

### **France** KNF Neuberger SAS

68128 Village-Neuf  
Tel. +33 389 70 35 00  
info@knf.fr  
www.knf.fr

### **Germany** KNF Neuberger GmbH

79112 Freiburg  
Tel. +49 7664 5909 0  
info@knf.de  
www.knf.de

### **India** KNF Pumps + Systems (India) Pvt. Ltd.

Hinjewadi Pune 411 057  
Tel. +91 20 640 13 923  
info@knfpumps.in  
www.knfpumps.in

### **Italy** KNF Italia S.r.l.

20063 Cernusco s. Naviglio (MI)  
Tel. +39 02 929 04 91  
info@knf.it  
www.knf.it

### **Japan** KNF Japan Co. Ltd.

Tokyo 104-0033  
Tel. +81 3 3551 7931  
info@knf.co.jp  
www.knf.co.jp

### **Korea** KNF Neuberger Ltd.

135-502 Seoul  
Tel. +82 2 959 0255  
knf@knfkorea.com  
www.knfkorea.com

### **Latin America** KNF Regional Office

Tel. +1 609 649 1010  
gb@knf.com  
www.knf.com/es

### **Morocco, Tunisia, Algeria**

KNF Neuberger SAS  
68128 Village-Neuf  
Tel. +33 389 70 35 00  
info@knf.fr  
www.knf.fr

### **Singapore** KNF Regional Office

Tel. +65 9722 1994  
info@knf.com.sg  
www.knf.com.sg

### **Sweden, Finland, Denmark, Norway**

KNF Neuberger AB  
117 43 Stockholm  
Tel. +46 8 744 51 13  
info@knf.se  
www.knf.se

### **Switzerland** KNF Neuberger AG

8362 Balzerswil  
Tel. +41 71 973 99 30  
knf@knf.ch  
www.knf.ch

### **UK, Ireland** KNF Neuberger U.K., Ltd.

Witney, Oxfordshire OX28 4FA  
Tel. +44 1993 77 83 73  
info@knf.co.uk  
www.knf.co.uk

### **USA, Canada** KNF Neuberger, Inc.

Trenton, NJ 08691-1810  
Tel. +1 609 890 8600  
knfusa@knf.com  
www.knfusa.com

## KNF PRODUCT CENTERS

### **Gas Pumps** KNF Neuberger GmbH

DE-79112 Freiburg  
info@knf.de  
www.knf.de

### **Micro Gas Pumps** KNF Micro AG

CH-6260 Reiden  
info@knf-micro.ch  
www.knf-micro.ch

### **Liquid Pumps** KNF Flodos AG

CH-6210 Sursee  
info@knf-flodos.ch  
www.knf-flodos.ch